Compound name	CAS No.1
Xylene (p-)	106–42–3 1330–20–7

<sup>&</sup>lt;sup>1</sup>CAS numbers refer to the Chemical Abstracts Services registry number assigned to specific compounds, isomers, or mixtures of compounds.

 $[69~{\rm FR}~5063,~{\rm Feb.}~3,~2004,~{\rm as~amended~at}~71~{\rm FR}~42913,~{\rm July}~28,~2006]$ 

#### Table 2 to Subpart EEEE of Part 63—Emission Limits

As stated in  $\S63.2346$ , you must comply with the emission limits for the organic liquids distribution emission sources as follows:

If you own or operate	And if	Then you must
<ol> <li>A storage tank at an existing affected source with a capacity ≥18.9 cubic me- ters (5,000 gallons) and &lt;189.3 cubic meters (50,000 gallons).</li> </ol>	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 organic HAP in the stored organic liquid is ≥27.6 kilopascals (4.0 psia) and <76.6 kilopascals (11.1 psia).	Reduce emissions of total organic HAP (or, upon approval, TOC) by at least 95 weight-percent or, as an option, to an exhaust concentration less than or equal to 20 ppmy, on a dry basis corrected to 3 percent oxygen for combustion devices using supplemental combustion air, by venting emissions through a closed vent system to any combination of control devices meeting the applicable requirements of 40 CFR part 63, subpart SS; OR  ii. Comply with the work practice standards specified in table 4 to this subpart, items 1.a, 1.b, or 1.c for tanks
	b. The stored organic liquid is crude oil.	storing liquids described in that table.  i. See the requirement in item 1.a.i or 1.a.ii of this table.
<ol> <li>A storage tank at an existing affected source with a capacity ≥189.3 cubic meters (50,000 gallons).</li> </ol>	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 or- ganic HAP in the stored organic liquid is <76.6 kilopascals (11.1 psia).	i. See the requirement in item 1.a.i or 1.a.ii of this table.
	b. The stored organic liquid is crude oil.	i. See the requirement in item 1.a.i or 1.a.ii of this table.
<ol> <li>A storage tank at a reconstructed or new affected source with a capacity ≥18.9 cubic meters (5,000 gallons) and &lt;37.9 cubic meters (10,000 gallons).</li> </ol>	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 organic HAP in the stored organic liquid is ≥27.6 kilopascals (4.0 psia) and <76.6 kilopascals (11.1 psia).	i. See the requirement in item 1.a.i or 1.a.ii of this table.
	b. The stored organic liquid is crude oil.	i. See the requirement in item 1.a.i or 1.a.ii of this table.
<ol> <li>A storage tank at a reconstructed or new affected source with a capacity ≥37.9 cubic meters (10,000 gallons) and &lt;189.3 cubic meters (50,000 gal- lons).</li> </ol>	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 organic HAP in the stored organic liquid is ≥0.7 kilopascals (0.1 psia) and <76.6 kilopascals (11.1 psia).	i. See the requirement in item 1.a.i or 1.a.ii of this table.
	b. The stored organic liquid is crude oil.	i. See the requirement in item 1.a.i or 1.a.ii of this table.
<ol> <li>A storage tank at a reconstructed or new affected source with a capacity ≥189.3 cubic meters (50,000 gallons).</li> </ol>	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 organic HAP in the stored organic liquid is <76.6 kilopascals (11.1 psia).	i. See the requirement in item 1.a.i or 1.a.ii of this table.
	b. The stored organic liquid is crude oil.	i. See the requirement in item 1.a.i or 1.a.ii of this table.

## **Environmental Protection Agency**

### Pt. 63, Subpt. EEEE, Table 2

If you own or operate	And if	Then you must
A storage tank at an existing, reconstructed, or new affected source meeting the capacity criteria specified in table 2 of this subpart, items 1 through 5.	a. The stored organic liquid is not crude oil and if the annual average true vapor pressure of the total Table 1 organic HAP in the stored organic liquid is ≥76.6 kilopascals (11.1 psia).	i. Reduce emissions of total organic HAP (or, upon approval, TOC) by at least 95 weight-percent or, as an option, to an exhaust concentration less than or equal to 20 ppmy, on a dry basis corrected to 3 percent oxygen for combustion devices using supplemental combustion air, by venting emissions through a closed vent system to any combination of control devices meeting the applicable requirements of 40 CFR part 63, subpart SS; OR
7. A transfer rack at an existing facility where the total actual annual facility-level organic liquid loading volume through transfer racks is equal to or greater than 800,000 gallons and less than 10 million gallons.	a. The total table 1 organic HAP content of the organic liquid being loaded through one or more of the transfer rack's arms is at least 98 percent by weight and is being loaded into a transport vehicle.	<ul> <li>ii. Comply with the work practice standards specified in table 4 to this subpart, item 2.a, for tanks storing the liquids described in that table.</li> <li>i. For all such loading arms at the rack, reduce emissions of total organic HAP (or, upon approval, TOC) from the loading of organic liquids either by venting the emissions that occur during loading through a closed vent systems.</li> </ul>
tian to minor galorio.	tanpot volice.	tem to any combination of control de- vices meeting the applicable require- ments of 40 CFR part 63, subpart SS, achieving at least 98 weight-percent HAP reduction, OR, as an option, to an exhaust concentration less than or equal to 20 ppmv, on a dry basis cor- rected to 3 percent oxygen for com- bustion devices using supplemental combustion air; OR
		<li>During the loading of organic liquids, comply with the work practice stand- ards specified in item 3 of table 4 to this subpart.</li>
8. A transfer rack at an existing facility where the total actual annual facility- level organic liquid loading volume through transfer racks is ≥10 million gallons.	<ul> <li>a. One or more of the transfer rack's arms is loading an organic liquid into a transport vehicle.</li> </ul>	<ol> <li>See the requirements in items 7.a.i and 7.a.ii of this table.</li> </ol>
A transfer rack at a new facility where the total actual annual facility-level or- ganic liquid loading volume through transfer racks is less than 800,000 gal- lons	a. The total Table 1 organic HAP con- tent of the organic liquid being loaded through one or more of the transfer rack's arms is at least 25 percent by weight and is being loaded into a transport vehicle	i. See the requirements in items 7.a.i and 7.a.ii of this table.
	b. One or more of the transfer rack's arms is filling a container with a capacity equal to or greater than 55 gallons	For all such loading arms at the rack during the loading of organic liquids, comply with the provisions of §§ 63.924 through 63.927 of 40 CFR part 63, Subpart PP—National Emission Standards for Containers, Container Level 3 controls; OR     ii. During the loading of organic liquids, comply with the work practice standards specified in item 3.a of Table 4 to this subpart.
10. A transfer rack at a new facility where the total actual annual facility-level or- ganic liquid loading volume through transfer racks is equal to or greater than 800,000 gallons.	One or more of the transfer rack's arms is loading an organic liquid into a transport vehicle.	i. See the requirements in items 7.a.i and 7.a.ii of this table.
	<ul> <li>b. One or more of the transfer rack's arms is filling a container with a ca- pacity equal to or greater than 55 gal- lons.</li> </ul>	i. For all such loading arms at the rack during the loading of organic liquids, comply with the provisions of §§63.924 through 63.927 of 40 CFR part 63, Subpart PP—National Emis- sion Standards for Containers, Con- tainer Level 3 controls; OR

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#### Pt. 63, Subpt. EEEE, Table 3

If you own or operate	And if	Then you must
		ii. During the loading of organic liquids, comply with the work practice standards specified in item 3.a of table 4 to this subpart.  ii. During the loading of organic liquids, comply with the liquids and the liquids are standard to the loading of the loading

 $[69~\mathrm{FR}~5063,~\mathrm{Feb}.~3,~2004,~\mathrm{as~amended~at}~71~\mathrm{FR}~42913,~\mathrm{July}~28,~2006;~73~\mathrm{FR}~21830,~\mathrm{Apr}.~23,~2008]$ 

# Table 3 to Subpart EEEE of Part 63—Operating Limits—High Throughput Transfer Racks

As stated in \$63.2346(e), you must comply with the operating limits for existing, reconstructed, or new affected sources as follows:

structed, or new affected sources as follows:				
For each existing, each reconstructed, and each new affected source using	You must			
A thermal oxidizer to comply with an emission limit in table 2 to this subpart.	Maintain the daily average fire box or combustion zone temperature greater than or equal to the reference temperature established during the design evaluation or performance test that demonstrated compliance with the emission limit.			
A catalytic oxidizer to comply with an emission limit in table 2 to this subpart.	<ul> <li>a. Replace the existing catalyst bed before the age of the bed exceeds the maximum allowable age established during the design evaluation or performance test that demonstrated compliance with the emission limit; AND</li> <li>b. Maintain the daily average temperature at the inlet of the catalyst bed greater than or equal to the reference temperature established during the design evaluation or performance test that demonstrated compliance with the emission limit; AND</li> </ul>			
2. An absorbanta assessing with an arrivalent	c. Maintain the daily average temperature difference across the catalyst bed greater than or equal to the minimum temperature difference established during the design evaluation or performance test that demonstrated compliance with the emission limit.			
An absorber to comply with an emission limit in table 2 to this subpart.	<ul> <li>a. Maintain the daily average concentration level of organic compounds in the absorber exhaust less than or equal to the reference concentration established during the design evaluation or performance test that demonstrated compliance with the emission limit; OR</li> </ul>			
	b. Maintain the daily average scrubbing liquid temperature less than or equal to the reference temperature established during the design evaluation or performance test that demonstrated compliance with the emission limit; AND			
	Maintain the difference between the specific gravities of the saturated and fresh scrubbing fluids greater than or equal to the difference established during the design evaluation or performance test that demonstrated compliance with the emission limit.			
A condenser to comply with an emission limit in table 2 to this subpart.	<ul> <li>a. Maintain the daily average concentration level of organic compounds at the con- denser exit less than or equal to the reference concentration established during the design evaluation or performance test that demonstrated compliance with the emission limit; OR</li> </ul>			
	b. Maintain the daily average condenser exit temperature less than or equal to the reference temperature established during the design evaluation or performance test that demonstrated compliance with the emission limit.			
<ol> <li>An adsorption system with adsorbent re- generation to comply with an emission limit in table 2 to this subpart.</li> </ol>	a. Maintain the daily average concentration level of organic compounds in the adsorber exhaust less than or equal to the reference concentration established during the design evaluation or performance test that demonstrated compliance with the emission limit; OR			
	b. Maintain the total regeneration stream mass flow during the adsorption bed re- generation cycle greater than or equal to the reference stream mass flow estab- lished during the design evaluation or performance test that demonstrated com- pliance with the emission limit; AND			
	Before the adsorption cycle commences, achieve and maintain the temperature of the adsorption bed after regeneration less than or equal to the reference tem- perature established during the design evaluation or performance test that dem- onstrated compliance with the emission limit; AND			
An adsorption system without adsorbent	Achieve a pressure reduction during each adsorption bed regeneration cycle greater than or equal to the pressure reduction established during the design evaluation or performance test that demonstrated compliance with the emission limit.  a. Maintain the daily average concentration level of organic compounds in the			
regeneration to comply with an emission limit in table 2 to this subpart.	adsorber exhaust less than or equal to the reference concentration established during the design evaluation or performance test that demonstrated compliance with the emission limit; OR			
	b. Replace the existing adsorbent in each segment of the bed with an adsorbent that meets the replacement specifications established during the design evaluation or performance test before the age of the adsorbent exceeds the maximum allowable age established during the design evaluation or performance test that demonstrated compliance with the emission limit; AND			